

Welding Certificate


DVS ZERT-EN1090-2-SZ-2023.0068.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

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|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Manufacturer | Bock Maschinenbau GmbH |
| | Maierhofstraße 38 73547 Lorch GERMANY |
| Technical specification | EN 1090-2:2018+A1:2024 |
| Execution class(es) | EXC3 according to EN 1090-2 |
| Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small> | 121 - Submerged arc welding with solid wire electrode 135 - Metal active gas welding |
| Material Group | 1.1, 1.2, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4 |
| Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small> | Hermann Bock, IWE born on: 18.10.1964 |
| Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small> | - |
| Confirmation | All provisions concerning welding as described in the above mentioned technical specification(s) were applied. |
| Validity start | 05.03.2025 |
| Period of validity | 22.03.2028 |
| Remarks | see reverse |

Place and date of issue

Düsseldorf, 05.03.2025
Schob


Dipl.-Ing. Gurschke
Head of certification body